


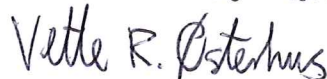
	<b>Qualification Test Record (QTR)</b> <b>NORSOK M-650</b>		QTR. No.:		
			VFL/S32760/P		
		Rev. No.:			M
<b>Manufacturer name/address/ Web page:</b>	Valen Fittings Ltd., Valen House, Westgate, Walsall, West Midlands, WS9-8DG <a href="http://www.valenfittings.co.uk">www.valenfittings.co.uk</a>				
<b>Reference standard</b>	NORSOK M-650: Edition 4				
<b>Material designation and MDS No.:</b>	ASTM A928 UNS S32760 - MDS D52 Rev 6 - Super Duplex				
<b>Manufacturing Summary doc. No.:</b>	MF3-S32760		Rev. No.: 6		
<b>Products and manufacturing process(es):</b>	Welded Pipe A928 Class 1/3 Size range 6" to 24" & Thickness range 5 mm to 37.5 mm Manufacturing Process – Cold pressed from plate. Solution Annealed				
<b>Mandatory conditions and sub-contractors:</b>	Sub-contractors :- BES Group – Testing Furnace FSM to be utilised Heat Treatment Procedure P9-04 Rev 12 shall be used for this QTR				
<b>Other information:</b>	All plate purchased from Quality Approved Stockists Additional Heat Treatment Verification Report No FSM0811– 04/08/2011.				
<b>Qualification expires:</b>	14.12.2028				
<b>Tested and qualified thickness and weight</b>					
<i>Products and manufacturing process(es):</i>	<i>Test record No.</i>	<i>Tested Thickness/ Length (mm)</i>	<i>Qualified thickness / Length (mm)</i>	<i>Testing Commencement Date</i>	<i>Type of Fitting Tested</i>
Welded Pipe	158585	30mm x 3000mm	37.5mm x 3500	13/09/2016	16 Pipe x 3m
<b>Qualification/acceptance signatures</b>					
<b>Manufacturer:</b>	<b>Prepared by/Date:</b>		<b>Checked by/Date:</b>		
	 18/10/23		 18/10/23		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
<b>Qualified/Accepted by (company name /address):</b>			<b>Signature/Date:</b>		
 Scandinavian Fittings & Flanges			06.12.2023  Vette R. Osterhus		