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|  | Qualification Test Record (QTR) NORSOK M-650 | | QTR. No.: VFL/S31254/P | | |
| | | | Rev. No.: K | | |
| Manufacturer name/address/ Web page: | Valen Fittings Ltd., Valen House, Westgate, Walsall, West Midlands, WS9-8DG www.valenfittings.co.uk | | | | |
| Reference standard | NORSOK M-650: Edition 4 | | | | |
| Material designation and MDS No.: | ASTM A358 UNS S31254 - MDS R12 Rev 6 - 6 Moly | | | | |
| Manufacturing Summary doc. No.: | MS3-S31254 | | | Rev. No.: 6 | |
| Products and manufacturing process(es): | Welded Pipe A358 Class 1/3 Size range 8" to 40" & Thickness range 5 mm to 37.5 mm Manufacturing Process – Cold pressed from plate, Welded Solution Annealed | | | | |
| Mandatory conditions and sub-contractors: | Sub-contractors :- BES Group – Testing Furnace FSM to be utilised Heat Treatment Procedure P9-04 Rev 12 shall be used for this QTR | | | | |
| Other information: | All plate & weld consumables purchased from Quality Approved Stockists Additional Heat Treatment Verification Report No FSM0811– 04/08/2011. | | | | |
| Qualification expires: | 14.12.2028 | | | | |
| Tested and qualified thickness and weight | | | | | |
| Products and manufacturing process(es): | Test record No. | Tested Thickness/ Length (mm) | Qualified thickness / Length (mm) | Testing Commencement Date | Type of Fitting Tested |
| Welded Pipe Cold pressed & Welded | 158586 | 30mm x 3000mm | 37.5mm x 3500 | 13/09/2016 | 16 Pipe x 3m |
| | | | | | |
| Qualification/acceptance signatures | | | | | |
| Manufacturer: | Prepared by/Date: | | Checked by/Date: | | |
| |  18/10/23 | |  18/10/23 | | |
| The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650. | | | | | |
| Qualified/Accepted by (company name /address): | | | Signature/Date: | | |
|  Scandinavian Fittings & Flanges | | | 06.12.2023  | | |