

# CERTIFICATE

## Certificate of conformity for the Fusion Welding of Metallic Materials BS EN ISO 3834-2:2021

Quality Requirements for the Fusion Welding of Metallic Materials – Part 2: Comprehensive Quality Requirements  
In accordance with TÜV UK Ltd procedures, it is hereby certified that

### Valen Fittings Limited Valen House, Westgate, Walsall, West Midlands, WS9 8DG, United Kingdom

applies a quality and welding management system in line with the above standard for the following scope:

<b>Product Type:</b>	The manufacture by cold forming and fabrication methods of high integrity butt weld pipe fittings, welded pipe and fabrications to all national, international and specific company standards.
<b>Product Standards:</b>	ASTM A312, ASTM A358, ASTM A403, ASTM A815, ASTM A790, ASTM A928, ASTM B366, ASME B31.3:2020, PESR 2016: No 1105, PED 2014/68/EU, Norsok M-630, Norsok M-650 and various client specifications as applicable.
<b>Welding and Inspection Standards:</b>	ISO 15609-1:2019, ISO 15614-1:2004+A2:2012, ISO 15614-1:2017+A1:2019 (Level 2), ISO 9606-1:2017, ISO 9606-4:1999, ISO 5817:2023, ASME IX:2021, ASME V:2021, ASME B31.3:2020, NACE MR0103:2015, NACE MR0175/ISO 15156-3:2015, Norsok M601:2016 and various client specifications as applicable.
<b>Parent Materials:</b>	Austenitic stainless steels group 8.1, Super austenitic stainless steels group 8.2, Duplex/Super Duplex stainless steels groups 10.1 & 10.2, Aluminium alloys group 23.1, Copper alloys group 34 and Nickel alloys groups 41, 43 & 45, as per ISO 15608:2017.
<b>Welding and Allied Processes:</b>	15: PAW - Automatic Plasma Arc Welding, 131: MIG - Semi-automatic Metal Inert Gas welding with single solid wire electrode, 135: MAG - Semi-automatic Metal Active Gas welding with single solid wire electrode, 136: MAG - Semi-automatic Metal Active Gas welding with flux cored electrode and 141: TIG - Manual Tungsten Inert Gas welding with single solid filler material as per BS EN ISO 4063:2023.
<b>Welding Co-ordinators:</b>	Mr. Paul Smallman – Senior Welding Engineer – Comprehensive Level Knowledge Knowledge Verified via Professional Technical Interview – European Welding Technologist 13/TWI/T/020:

Certificate No: GB02014  
Annex No: n/a  
Audit Report No: 2023/30430



Valid until: 01/05/2028  
Initial Certification: 28/05/2015  
Effective Date: 02/05/2023

Signed for and on behalf of TÜV UK Ltd, the Certification Body

This certificate, which remains the property of TÜV UK Ltd, was issued in accordance with the TÜV UK Ltd auditing and certification procedures as amended from time to time, and its validity is subject to regular surveillance audits.

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