


	Qualification Test Record (QTR) NORSOK M-650		QTR. No.:		
			VFL/S31803/P		
		Rev. No.:			
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Manufacturer name/address/ Web page:	Valen Fittings Ltd., Valen House, Westgate, Walsall, West Midlands, WS9-8DG www.valenfittings.co.uk				
Reference standard	NORSOK M-650, Edition 4				
Material designation and MDS No.:	ASTM A928 UNS S31803 - MDS D42 Rev 5 - Duplex				
Manufacturing Summary doc. No.:	MS3-S31803			Rev. No.: 4	
Products and manufacturing process(es):	Welded Pipe A928 Class 3/5 Size range 8" to 40" & Thickness range 5 mm to 37.5 mm Manufacturing Process – Cold pressed from plate, Welded Solution Annealed				
Mandatory conditions and sub-contractors:	Sub-contractors :- Rotech Laboratories – Testing Eurospecion – NDT (X-Ray & U/T) Furnace FSM to be utilised Heat Treatment Procedure P9-04 Rev 12 shall be used for this QTR				
Other information:	All plate & weld consumables purchased from Quality Approved Stockists Additional Heat Treatment Verification Report No FSM0811 – 04/08/2011. Weld Procedures 164N & 165NK				
Qualification expires:	14.12.2023				
Tested and qualified thickness and weight					
Products and manufacturing process(es):	Test record No.	Tested Thickness/ Length (mm)	Qualified thickness / Length (mm)	Testing Commencement Date	Type of Fitting Tested
Pipe Cold Pressed & Welded	160220	30mm x 3000mm	37.5mm x 3500	27/10/2016	16 Pipe x 3m
Qualification/acceptance signatures					
Manufacturer:	Prepared by/Date:		Checked by/Date:		
	 03/12/18		 03/12/18		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.					
Qualified/Accepted by (company name /address):			Signature/Date:		
 SCANDINAVIAN FITTINGS & FLANGES AS			14.12.2018 