



	<b>Qualification Test Record (QTR) NORSOK M-650</b>			QTR. No.: VFL/S31254/P	
				Rev. No.: G	
<b>Manufacturer name/address/ Web page:</b>	Valen Fittings Ltd., Valen House, Westgate, Walsall, West Midlands, WS9-8DG <a href="http://www.valenfittings.co.uk">www.valenfittings.co.uk</a>				
<b>Reference standard</b>	NORSOK M-650, Edition 4				
<b>Material designation and MDS No.:</b>	ASTM A358 UNS S31254 - MDS R12 Rev 5 - 6 Moly				
<b>Manufacturing Summary doc. No.:</b>	MS3-S31254			Rev. No.: 4	
<b>Products and manufacturing process(es):</b>	Welded Pipe A358 Class 3/5 Size range 8" to 40" & Thickness range 5 mm to 37.5 mm Manufacturing Process – Cold pressed from plate, Welded Solution Annealed				
<b>Mandatory conditions and sub-contractors:</b>	Sub-contractors :- Rotech Laboratories – Testing Eurospecation – NDT ( X-Ray & U/T ) Furnace FSM to be utilised Heat Treatment Procedure P9-04 Rev 12 shall be used for this QTR				
<b>Other information:</b>	All plate & weld consumables purchased from Quality Approved Stockists Additional Heat Treatment Verification Report No FSM0811– 04/08/2011. Weld Procedures 162 & 163				
<b>Qualification expires:</b>	14.12.2023				
<b>Tested and qualified thickness and weight</b>					
<b>Products and manufacturing process(es):</b>	<b>Test record No.</b>	<b>Tested Thickness/ Length (mm)</b>	<b>Qualified thickness / Length (mm)</b>	<b>Testing Commencement Date</b>	<b>Type of Fitting Tested</b>
Welded Pipe Cold pressed & Welded	158586	30mm x 3000mm	37.5mm x 3500	13/09/2016	16 Pipe x 3m
<b>Qualification/acceptance signatures</b>					
<b>Manufacturer:</b>	<b>Prepared by/Date:</b>		<b>Checked by/Date:</b>		
	 03/12/18		 03/12/18		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. <i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</i>					
<b>Qualified/Accepted by (company name /address):</b>			<b>Signature/Date:</b>		
 SCANDINAVIAN FITTINGS & FLANGES AS			 14.12.2018		